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Voluptuous

JUNE 2007

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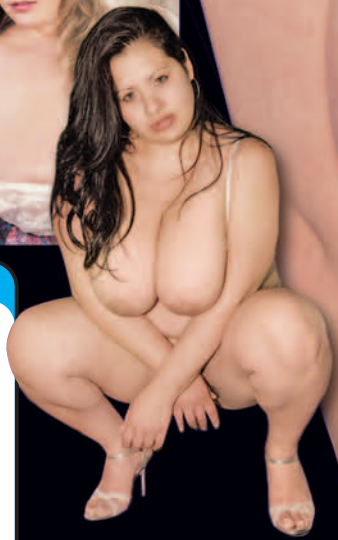


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Voluptuous Xtra

SPECIAL XXX **HARDCORE SECTION**



Five of our best in the contest of a lifetime. **Xtra 2**



Chavon Taylor can't get enough. **Xtra 10**

Anna Song loves
to show off her
Russian rack!
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Legend Cathy Patrick 60

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All of the performers/models, and all of the characters that they portray, were over 18 years of age at the time of the photography. The content is inappropriate for minors and appropriate care should be taken to ensure that it is not viewed by anyone under 18 years of age.

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V mail

PLUMPER HARDCORE GETS HIS MOTOR RUNNING

Dear *Voluptuous*,

I really enjoyed the "Video Pick" layout for *Double-Stuffed Plumbers* in the February '07 *Voluptuous*.

It's obvious you guys do these video picks to promote and sell more DVDs, but that's cool with me. It also gives you the opportunity to show us a few more pages of hardcore action, and there's nothing wrong with that.

I like the bigger girls, and seeing four of your best taking on two hard dicks at once had me beating mine like it owed me money. Trish Bailey looked adorable riding one hard-on while sucking another, and Skyie Blew has the kind of plush body I'd like to fuck hard then snuggle with all night. But when

I turned the page and saw Monique with one cock in her ass and her lips wrapped around another one, my cumshot almost hit the ceiling!

I ordered the DVD and was amazed at how fast it came. Almost as fast as me when I watched it! Please keep the plumper porn coming.-J.C., Hickory Grove, South Carolina

LEAH JAYNE RAISES HIS TEMPERATURE AND COCK

Dear *Voluptuous*,

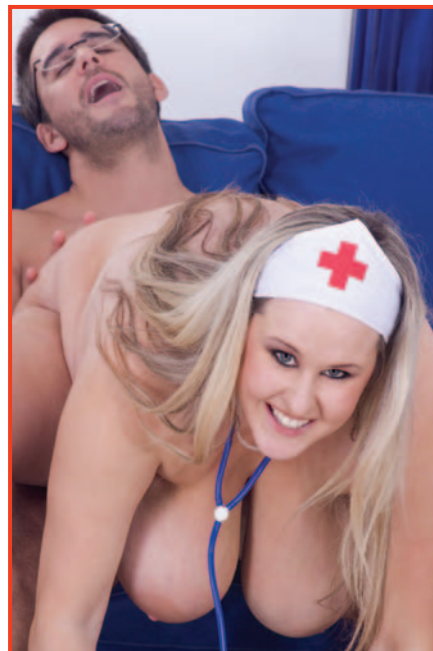
I enjoy good health, but seeing Leah Jayne doing the nasty dressed as a nurse in the Xtra section of the February '07 issue was enough to make me run a fever. She has everything that defines a V-Girl for me. Of course she has big tits, a magnetic ass and curves galore, but I appreciate a good-looking woman, and Leah Jayne has a pretty face, gorgeous blonde hair and a sexy look in her eyes that makes me wish for a girl like her all for myself.

That's one of the things that sets *Voluptuous* apart from the other big-titty magazines. You don't publish a girl just because she has big boobs. Your models have the complete package of genuine beauty and sexiness...and big, natural tits!-R.W., Kingston, Jamaica

A LOGAN LOVER CHECKS IN

Dear *Voluptuous*,

I love big, natural tits! And I really enjoy *Voluptuous*. But sometimes the



Leah Jayne turned heads and raised a lot of cocks in the February '07 issue.

girls really look bored about posing, as if they are just doing it for the money. That usually turns me off, and I turn to the girls whose faces reveal that they are having as much fun posing as I am having jacking off over them.

Logan Moss in the February '07 issue appears to be delighted about appearing on your pages, as if it really makes her excited to be showing her wonderful, huge hanging tits to her fans. I really believe she was having fun in front of

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SCORE magazine, the home of slim-n-stacked beauties, is celebrating 15 years of bringing you the best busty babes in the world. Take a trip down mammary lane with the June '07 issue of SCORE and receive 72 hours of free access to Scoreland.com as our gift to you! The magazine features 132 pages with more than 250 of the best big-titted babes ever, including such notable all-natural big titters as Chloe Vervier, Linsey Dawn McKenzie, Jessica Turner, Lorna Morgan, Marilyn Sakova, Bea Flora and many, many more! There's also plenty of hardcore XXX action throughout. And we'll throw in three full days of membership to the best big-bust site on the Internet, Scoreland.com, with thousands of photos, videos, hardcore, model interviews, access to back issues and more special features than you can shake your dick at.

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Wow Nikki is a prime example of a woman remaining sexy and horny into her 40s. "She looks as every bit as good as the younger girls and better than many," raved reader B.H.



the camera. Her delight rubs off on me and gives me intense pleasure with every load I shoot.

I must admit I sometimes start jacking over one of the other girls, but I always return to Logan for the moment of climax when I cum. She is very thrilling for me. I also noticed that one of Logan's boobs is larger than the



Logan Moss (Feb. '07) always looks like she enjoys posing because she does!

other, which for me adds to her charm.—M.R., Bensalem, Pennsylvania

ONE WORD FOR WOW NIKKI

Dear *Voluptuous*,

I want to thank you for including 42-year-old Wow Nikki in your magazine (February '07). "Wow" is right! In this day and age when both youth and slowness are focused upon far too often, you guys have the guts and brains to present us a sexy bombshell in her 40s, and she looks every bit as good as the younger girls and better than many.

I have also seen her hardcore video performances on your website, and she really is a cock-hungry nymph who can't seem to get enough and likes to talk dirty to the guy fucking her. Thanks to her for being that way, but also thanks to you for sharing her with the world.—B.H., Lubbock, Texas

A NEW READER SOUNDS OFF

Dear *Voluptuous*,

First let me say "Wow!" I didn't know you guys existed; a magazine for voluptuous women with big titties. I love this mag and voluptuous women.

I got my first issue, January '07, and all the women were hot and sexy, and I voted in the Annual Awards Contest.

The Xtra section with Anna Anderson and Trish Bailey was off the chain. Both

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Trish Bailey made a lasting impression on new V-Mag reader M.W. of New York.

women are hot and sexy with nice big titties. Trish's pictures on pages five and six, plus her centerfold made me wish it was me fucking her. Ana's pics were excellent, and I love her nipple rings.

Sunshine's interview and pictures were great. She is sexy, and with all that soapy water, she can come and wash my car naked anytime.

Let's not forget Reyna Mae and Mellie D. Both are hot women, and I wish I was the cameraman, the lucky S.O.B.—M.W., New York

HE LOVES OUR INTERVIEWS

Dear *Voluptuous*,

I just read the interview with Kerra Dawson in the February '07 issue and just wanted to say I was pleased to learn this little cutie is down to Earth and a real girl-next-door type. I laughed when she said she had been an exterminator and wore baggy coveralls that covered and hid her well-endowed body. Being a tomboy only adds to her charm.

The interviews give us a chance to get to know the girls a little bit, so please keep them coming. It's cool when they give us some pointers on how we could woo girls like them. I definitely want to know how I can do a better job of getting a big-titted girl off.

Logan Moss and plumper Monica were also good in that issue, and I always enjoy the Xtra section. Leah Jayne and Goldie did not disappoint.—W.S., Denton, Texas

SOMETHING FOR EVERYONE

Dear *Voluptuous*,

Your magazine has produced some amazing icons of pulchritude, but the fat girls turn me off. Please relegate them to *Voluplump* (there's a good name).

I adore Nicole Peters, Autumn-Jade, Harmony Sweet, Africa, Eden (thin), Cassity, Cassandra, Nadine Jansen (thin), Marilyn Sakova, Sapphire (thin), Diane Poppo, Desirae and Devon Daniels.

When you publish fatties, my money often goes to your competition. Why not run a contest for the longest hangers on a slender woman? Or maybe start a new magazine called *Hangers*. Older women are a turn on.—M.J., Ontario, Canada

Dear M.J.: Thanks for your comments. Slender girls with big, natural boobs are rare, and we're glad to provide the ones you mention and many others. But most girls with the kind of tits we adore are usually also larger in other areas of their bodies. Big, all-natural boobs often also mean a bigger butt, belly and legs. That's nature's way. At *Voluptuous* we try to bring you a mixture of the slim-stacked girls you prefer and the more full-figured ladies that other readers like as well.

The good news is that we have other publications within our family of magazines that cater to every taste.

You say older women are a turn on? We agree, so we publish 40*Something* magazine, which features sexy, mature ladies showing off their bodies and sexual prowess. For those like yourself who admire slimmer girls with big racks, there's the magazine that started it all, *SCORE*. And for those who like women even bigger than those in *Voluptuous*, there's *XL Girls*. Each of these magazines also has a corresponding website with literally thousands of photos and streaming videos for your enjoyment. So there really is something for everyone. But there is no magazine called *Voluplump*.

Some guys prefer the slimmer, big-titted look of a girl like Autumn-Jade.



How could anyone question the sexiness of a shapely plumper like Samantha?





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Devon Daniels (left) and Linsey Dawn McKenzie went tit-to-tit in Big-Breast Challenge II.

SUGGESTIONS FOR BBC II

Dear *Voluptuous*,

I had been following the Big-Breast Challenge II with only passing interest until you got to the Linsey Dawn McKenzie vs. Devon Daniels matchup, which suggests at least a bit of fanmanship involved with who looks how on the page.

I remember when Devon and Lisa Phillips were the hot items in big-bust magazines, and one of your competitors matched them up in a video called "Battle of the Bras." The high point of the whole thing was when the two ladies exchanged their bras and put them on. Poor Devon looked like a little girl who'd snuck into her mother's lingerie drawer and tried on something way beyond her years and size, while Lisa looked as though she was saying, "I haven't worn a training bra since I was 10 years old!" The reason, of course, was the 10-inch or so height difference between them, which Devon pointed out by saying, "She just towers over me."

Sure, the bigger the woman, the more impressive (astounding, even) the difference between her big boobs and those of an average or small woman, as you all so clearly proved in your recently published photos of Denise Davies and Claire.

My point is, if there's really gonna be a challenge, have the ladies exchange

bras and photograph them trying each other's on so their fans can see who's really got the boob flesh and who really can, or cannot, truly overflow whose cups.—Michael, Las Cruces, New Mexico

IS MERILYN VOLUPTUOUS?

Dear *Voluptuous*,

I first off want to say that I let my subscription run out after seven years. I feel I'm seeing too many girls in *Voluptuous* who should be reserved for *SCORE*.

I still think you guys have one of the best publications around, though. Your production is top-notch. The one thing that drives me nuts is having to see Marilyn on 10 pages of the mag when she doesn't have a spread. I really find her unattractive, plus she is not voluptuous, in my opinion. She is great for *SCORE*. For me, she's nothing but skin and bones with big boobs.

I really wish you would put out *XL Girls* on a monthly basis. If you did that, you would have a subscriber for life.

One more thing: What ever happened to Taylor Stevens? I know she had a lot of fans. Will she ever be back?

Also, my favorite girl of all time is Samantha. I know she has her own thing going on the Internet, but will she ever model for you guys again? Her short hair is great.—J.S., via email

Dear J.S.,

The debate rages on regarding what defines a V-Girl. To us, it's mostly about the

tits, and Marilyn certainly fills the bill, and her bra, to the limit and was one of the top contenders for Model of the Year. From your letter, we can tell you are a fan of the larger ladies, and we strive to also provide plenty of plump flesh for your jacking pleasure.

As for Taylor Stevens, she's certainly on our list of girls to have back in Voluptuous. And Samantha fans, stay tuned. There's some exciting news on the horizon.

GABRIELLA GETS HIS GOO

Dear Voluptuous,

I fell in love with newcomer Gabriella Michaels in the February '07 issue of V-Mag. She has the well-proportioned body that makes my cock jump just by looking at her.

Well, my cock jumped like an excited puppy when I went to Scoreland.com and found a video of Gabriella doing hardcore with some lucky fucker. Geez, seeing her plump ass bounce up and down on a stiff dick had me reaching for the baby oil in seconds and spurting a huge load in less than a minute. I hope you feature more of Gabriella in Voluptuous and on your Web sites. She has a fan for life here.—J.B.J., Newark, New Jersey

Continued on page 88



Gabriella Michaels won a reader's heart with her February '07 Voluptuous debut.

Meet Natalie, the newest SCORE magazine super-sensation, discovered during a busty model search. In this exclusive DVD, photographed in HD 6x9 format and playable worldwide, Natalie takes her 42-27-34 rack to Nassau, Bahamas and brings you into her bedroom for the kind of private encounter every breast-man lives for!

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VOLUPTUOUS BACK ISSUES DEPARTMENT

SPECIAL ISSUES



JAN. '06 BOOTYLICIOUS—If you love big asses, gaping bungholes and a shit-load of anal, welcome home! After one issue, Bootylicious has already become the #1 ass-mag in the world! See why!



XL GIRLS #128—A raging flesh fest starring new V-Mag star Maria Verbeck, plus newcomers Kamila, Stacy Lee and Kountry Gal. Returnees include Donna and Emage. And, XXX with Monique L'Amour and Anastasia.



APRIL '06 BOOTYLICIOUS—Issue number two brings you even more big, round, fuckable asses. White ones, black ones and every ethnic group in-between, this is an ass-lover's dream cum true!



XL GIRLS #131—Voluptuous Plumper of the Year Devin Taylor headlines a jam-packed issue featuring 27 busty babes, including Sasha Brabuster, Monique L'Amour and Miranda getting fucked!



OCTOBER '06 BOOTYLICIOUS—More luscious asses, more anal, more for the man who loves female asses. Highlights: big-bottomed Beauty takes it in the butt; Dasani fucks poolside; Nakita is a luscious Latina.



XL GIRLS #137—V-Girl Samantha Kay in raunchy fuck-and-suck action. Black-and-stacked legend Jenny is busting out all over. Trisha Banks, who does XXX in this issue of V-Mag, makes her solo magazine debut.



JANUARY '07 BOOTYLICIOUS—It's the showdown of the apple-bottom booties! Whose is better, Naomi's or Alayah's? Plus, a big-ass special and more XXX anal than you can shake your dick at!



XL GIRLS #140—Loaded with some of your favorite V-Girls, including the great Susie Wilden, Dayton Hines and Dusty Rose. Plus, in the Xtra section, amazing super-plumper action with Kountry Gal and Tia Imea.



APRIL '07 BOOTYLICIOUS—Covergirl Cherokee has all the ass you can stand! Plus the backyard bootie of Georgia Peach, Roxy's bubble butt and ass-splitting XXX anal action! Black girls, white girls, Latin girls, all with ample asses.



XL GIRLS #146—Popular plumper Samantha is back! Plus sexy newcomer Redd Adaire, Anna Anderson, Sadie Brook, Monique, Blanka, Evanzie and Keama Kim. Radka does big-girl XXX and four hefty honies ride two hard cocks each in the Xtra section.

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The newest issue of *Mamazon* is here, and you've never seen a big-tit mag like it. Bikini babes, housewives, busty teens and rock-hard nipples. Horny, busty secretaries, chicks going tit-to-tit and clit-to-clit, overflowing bras, round, fleshy asses and fresh, new, big-titted beauties. Plus, our big-tit all-star team, stacked girls getting fucked in the great outdoors, the busty beauties of Costa del Sol, Spain and the most dick-hardening XXX big-tit videos in the world. All of your favorites, such as Merilyn Sakova, Ines Cudna, Brianna Costello, Autumn-Jade, Jenny, Rhonda Baxter, Via Paxton, Nicole Peters, Kerry Marie, Sam Springs, Angela White, Dawn Phoenix, Audra Mitchell, Sierra, Anna Song, Inesse and many more. The first four issues of *Mamazon* all sold out, and this one is sure to also. Get your copy of this one-of-a-kind big-tit mag while it's still available.



BIG-TIT XXX BONUS EDITIONS



APRIL 2006—Cherry Brady, Marketa, Ines Cudna, Sheree Sweet, Fiona Steels and superstar newcomer Anna Song, plus, a flashback of Voluptuous legend Lisa Miller, XXX hardcore and the Busty Jack Girls!



MAY 2006—No surprise who the winners are. They're on the cover with new pictorials inside the mag! Plus, Linsey, Desirae, Annie Swanson, Lola Lane and a couple of newbies, including one sexy pregger, plus XXX!



JUNE 2006—Covergirl Luma does Brazil proud. Starring Samantha Kay, Chaka T., Devin Taylor, Lilith, Adrianna and newcomer Kitty Lee. Recalling England's Jade. Horny Devyn Devine eats trouser meat in Xtra!



JULY 2006—Covergirl Angela White gives up the goodies. Diane Poppo, Claire, Inesse, Anna Jota, Joana, Alana Ambrose and Deja. Samantha Sanders takes the hard bone in the Xtra section and Dana does two!



AUGUST 2006—Covergirl Anastasia in her sexiest pictorial ever. Starring Kelli Rose, Cynthia Romero, Juliet, New Discoveries Amalia Penny, Monica and Chevy. Video Review checks out the DVD Busty Fucks.



SEPTEMBER 2006—Eden swings her huge E-cups in and out of the water. British superstar Denise Davies, Busty Hayden, newcomer Lily Valentine, Sam Springs, Michaela and perky Iva from the DVD Hard SCORE.



OCTOBER 2006—Hirsute star Kat James returns, funnier than ever! Plus, Maria Verbeck, Anna Song, Monique L'Amour, three hot-ass newcomers and some deep-dicking hardcore with April '06 V-girl Dusty Rose!



NOVEMBER 2006—Loaded with voluptuous superstars. Nadine Jansen, Bozena, Ines Cudna and Scarlett, plus Anna Jota and Kelly Kay in girl-girl action and Via Paxton and Bea Flora in the "Big-Breast Challenge."



DECEMBER 2006—Bikini-busting issue! Kerry Marie, Miranda, Marilyn Sakova, newcomer Brianna, a XXX preview of the DVD "Bikini Busters" and three more newcomers: plump Jelena, redhead Winter and Kelsey.



HOLIDAY 2006—Devon Daniels vs. Linsey Dawn McKenzie in "BBC-2", redhead newcomer Redd Adaire, Annie Swanson pregnant, Samantha & Sapphire girl-girl, Cherry Brandy & Brandy Talore XXX three-way.



JANUARY 2007—Our annual awards issue is busting out with the best newcomers, long-time favorites and plumpers of 2006. Plus, great debuts by Reyna Mae, Emily & Mellie, plus Sunshine gets wet and XXX action!



FEBRUARY 2007—Three great newcomers: super-busty Sunny, young Whitney Stevens and sexy Gabriela Michaels. Leah Jayne and Goldie fuck in the Xtra section and brand-new photos of Logan Moss & Fiona Steels.



MARCH 2007—The "Big-Breast Challenge" takes centerstage as Linsey, Marilyn, Bea, Nadine, Lorna, Jenny, Nicole and Sharday battle for big-tit supremacy. In Xtra, XXX with Skyie Blew & Lily Valentine.



APRIL 2007—Annie Swanson pregger pics! Cherry Brady and Angela White go tit to tit. Sapphire wants to nurse you and Alexis Silver and Miranda get busy sucking and fucking in raunchy XXX hardcore.



MAY 2007—Newcomers Natalie Fiore, Delotta Brown and Dede Bloom. Plus Samantha Sanders, Claire, Princess, Petra, a "Big Tits in Tight Tops" feature and dick-stiffening XXX with Monica and Kitty Lee.

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2006 Voluptuous NEWCOMER OF THE YEAR

A great year for new tits and ass



3rd
RUNNER-UP

Desire Monet

V-Men went nuts when Desire made her debut in the March '06 issue. "Desire has the curvy body and gorgeous face I'd like to see when I wake up in the morning," wrote D.B. from Boise, Idaho.

The 2006 Voluptuous Awards contest will go down in history for several reasons. First, it set a record for the number of votes cast. As soon as the ballot was printed, they came pouring in and never slowed down. Second, the margin between the models was amazingly close. Of the thousands of votes cast, all three categories were determined by less than 200 votes! V-Men all have their favorites and enthusiastically gave their support. Most ballots included comments on why certain girls received a reader's vote. Our special awards issue begins here with the Newcomer of the Year. Enjoy these award-winning tits and asses!



2nd
RUNNER-UP

Kitty Lee

Kitty joined us twice in 2006, for her solo debut in June and in XXX boy-girl action in the Sept. Xtra section. "I came over and over," said J.R. of Bonita Springs, Florida.



1st
RUNNER-UP

***Brianna
Costello***

Brianna got a mountain of fan mail after her September '06 layout. "Boobs, butt and a pretty face. This girl has the complete package," wrote B.P. of Provo, Utah.

And the winner is...





ANNA SONG

She's sexy, has a body we dream about and is taking the big-tit world by storm.

Russian brabuster Anna Song first appeared in the April '06 issue and made an encore appearance in the October '06 issue at your insistence. "Wow, where did this angel come from? *Voluptuous* always has the most beautiful women, but you've out-done yourself with Anna. She's absolutely fantastic. Please bring her back soon and often," wrote B.D. of Sao Paulo, Brazil.



Only 19 years old, this St. Petersburg, Russia college student has a sweet innocence we like combined with the smoldering sexuality we love. She said that when her boobs first started growing, she didn't know what an asset they could be. "At first I was embarrassed and tried to hide them under baggy blouses," she said. "The other girls made fun of me, but then I noticed the boys really seemed to like them and wanted to talk to me and be around me. So I quickly learned to wear clothing that showed them better." Thanks, Anna, for taking it even further and giving us a good show.







Anna told us that although life in Russia is still somewhat repressed, one thing they are more open about is sex. "It seems that in America, too many people are worried about sex, and that's not good," she said. "It's a natural part of life, and in Eastern Europe, we realize that and embrace it and enjoy it openly. We don't try to hide it away and pretend it does not exist." She was shocked when she heard that she had won Newcomer of the Year. "Really? You have so many beautiful women in your magazine. I'm so happy you like me!"





BARE FACTS

ANNA SONG

Birthday: June 7, 1987

Age: 19 Height: 5'7"

Weight: 122 lbs. Bra: 32E

Measurements: 40-24-36

Lives: St. Petersburg, Russia

Previous V-Mag Appear-

ances: Oct. '06, April '06

Video: *Climax With Anna* (X-Rated, DVD and VHS available on page 98 of this issue)





CANDACE VON

Killer rack, dangerous curves and an ass to die for. Candace has it all.

Nestled among this issue's award winners is a first-timer who already has us looking forward to next year's voting for Newcomer of the Year. Valencia, California is famous for its oranges but may soon be even better known for providing us with the delicious fruits of Candace Von. This 36DDD beauty has the natural tits, curvaceous ass and sexy looks that has our boners straining for relief, and she confessed that she likes bad boys and having sex for the camera and with other women.





Candace said the best path to her bed is the honest approach. "Sexy to me is when people don't try so hard. It should be natural. Either you have it or you don't. I'm attracted to guys who just try to be themselves, a laid back kind of guy." Candace told us she likes sexual variety and loves to give and receive oral. "I like the feel of a hard, throbbing cock in my mouth," she said. "It makes me feel powerful to make it jump with a flick of my tongue. And of course, I love a man's mouth on my pussy, if he knows what he's doing down there."



BARE FACTS

CANDACE VON

Birthday: September 19, 1984

Age: 22 **Height:** 5'9"

Weight: 135 lbs. **Bra:** 36DDD

Measurements: 42-27-38

Lives: Valencia, California

Hobbies: Dancing, shopping

Favorite TV Shows: *Sex and The City*, *CSI Miami*







Speaking of variety, Candace's fantasies include bondage and being with "a beautiful girl with a nice, big butt to smother me." Her wildest sexcapade was an all-girl three-way, and Candace admits to being insatiable. "I masturbate constantly," she said. "I've had sex a lot on camera lately, but not much at home. It's almost enough to satisfy me, but I like to get off with my electric toothbrush nearly every day." Electric toothbrush? "Sure! What a way to start the morning. Brush some, diddle some, cum a lot."





2006 Voluptuous

**PLUMPER
OF THE YEAR**

Plumper girls rule the V-Mag world

Judging from your mail and the comments on your awards ballots, V-Men are especially fond of the plush curves only a true plumper can provide. We concur. To us, the very word "voluptuous" not only means a girl has big tits but also has wide hips, bulbous buttocks, thick but shapely legs and even a nice, soft belly. You won't find any Kate Moss lookalikes on these pages. Guys complain when we feature girls who are more slender, even if they have big, all-natural boobs. You know what you like, and here's 2006's best.

Deja

Deja showed off her 44FF rack in the July '06 issue. "Who in his right mind wouldn't want to go to sleep with their head on those twin pillows? They're perfect!" wrote M.P. of Alton, Illinois.



2nd RUNNER-UP

Maria Moore

Maria is a V-Mag favorite with her "built for comfort" body, gorgeous face and killer rack. "She has a girl-next-door look and great tits that I love," wrote G.G. of Carrollton, Texas.





1st
RUNNER-UP

Eden

Eden was third runner-up last year, but her September '06 pictorial earned her enough votes to be declared the first runner-up for 2006. "Her big areolae were made to suck. This girl has it all." wrote R.K. of Memphis, Tennessee.

And the winner is...

Sapphire reigns supreme!

How to play with her huge jugs,
tit-fuck her and get into her pants!





INTERVIEW BY DAVE ROSENBAUM

All the voting for our annual awards was close this year, and Plumper of the Year was no different, but we noticed an early trend as we counted your ballots. Sapphire took a steady lead from the very beginning, and it was clear that even though other contenders had their fair share of supporters, there was one undisputed leader.

Sapphire first came to us a few years ago sporting a slightly more slender frame. She had huge tits even then, but nothing like the award-winning mammoth mammaries that helped her achieve Plumper of the Year status. She's put on a few pounds since we discovered her, but most of it has gone right to her hangers and made her even more shapely and sexy than ever.

Lucky editor Dave got to sit down with Sapphire and discuss her award, her decision to move up to shooting boy-girl XXX and what it takes to get her attention and turn her on.

V-Mag: Sapphire, this is a very special day for you. Why is that?

Sapphire: Well, I just got the news that I have been voted *Voluptuous* magazine's Plumper of the Year!

V-Mag: Well, let me be one of the first to congratulate you on the honor!

Sapphire: Thanks. I've never really won anything like this before. I'm really flattered.

V-Mag: Well, you deserve it. The award is voted on by our readers. How does that make you feel?

Sapphire: Incredible! I mean, out of all the girls they could have voted for, more voted for me than anyone else. It feels great to be appreciated.







V-Mag: When you first came to *Voluptuous*, you wouldn't have qualified in the "plumper" category. But your figure has filled out some since then, and I mean that as a compliment. You look great. Any thoughts on being rewarded for actually *gaining* some weight?

Sapphire: Well, I think it shows that real men out there don't care so much for the type of woman everyone is told they should like. You know, the anorexic type. I'm a real woman with real, big boobs who lives a real life. I'm grateful for the guys out there who are turned on by a full-figured female. I think most men feel that way, if they were honest with themselves.

V-Mag: You were a newcomer in the greatest year for newcomers in the history of *Voluptuous*, the year that brought us great models like you, Nicole Peters and Cherry Brady. You did three solo videos for us, but at first you wouldn't do boy-girl scenes. Sometime later, after quite a few solo shoots, you changed your mind. Why?

Sapphire: I don't know. I was just new to any kind of posing at first and my answer was just no. After I did my first shoots and got more comfortable with how it's done and how professional everyone is here, I





felt like it was right to take it to another level. It was exciting.

V-Mag: Do you think doing hardcore had an effect on guys voting for you as Plumper of the Year?

Sapphire: I think it may have gotten some more attention for me, so yeah, it may have gotten me a few more votes. I know most guys like to see hardcore scenes so that's another reason I wanted to give it a try. Not to win an award, that was a total surprise, but just to please my fans even more than I was before.

V-Mag: This may be a stupid question, but had you ever watched a hardcore video before appearing in one yourself?

Sapphire: Yeah.

V-Mag: What have you watched? Can you tell us?

Sapphire: Oh, heck, I don't know. I wasn't paying attention to the title or anything. I've watched quite a few different things.

V-Mag: But you knew what to do once the camera was rolling?

Sapphire: Well, sure. It's pretty self-explanatory. [Laughs] I wasn't a vir-



BARE FACTS SAPPHIRE

Birthday: February 14, 1979

Age: 28 **Height:** 5'3"

Weight: 165 lbs.

Measurements: 44-28-38

Bra Size: 36HH

Previous *Voluptuous* Appearances:

April '07, Holiday '06, March '06,

Jan. '05, June '04, Holiday '03,

Nov. '03, July '03

Videos: *Bikini Busters* (XXX-Rated)

and *Knockin' Nipples* (XXX-Rated

girl-girl with Samantha

Sanders), all available

online at

eBoobStore.com).





gin, you know. I just hadn't done it on film.

V-Mag: Now that would have been something. Sapphire losing her virginity on camera. We would have sold millions of copies!

Sapphire: I guess so. But sorry, you missed it.

V-Mag: You've also done girl-girl on film with Samantha Sanders in *Knockin' Nipples*. How was that?

Sapphire: It was a lot of fun. I like girls and boys so it came naturally to me, but I like having sex with men more. They can do things a girl just can't do for me. *[Laughs]* But I also appreciate the softness and sexiness of a woman's body and the special way they just seem to instinctively know how to touch mine.

V-Mag: Well, today our Plumper of the Year is wearing this blue dress, and you're just busting out of it.

Sapphire: I usually do.

V-Mag: Would you wear that to work?

Sapphire: Not if I wanted to keep my job. I'm not even allowed to have cleavage at work. It's very difficult to dress every day.







V-Mag: What do you do?

Sapphire: I'm a secretary.

V-Mag: You told us that when you first came here. Are you still working for the same guy?

Sapphire: No, it's a new place, but no one is allowed to show cleavage. New place, same old rules.

V-Mag: Sapphire, telling you to hide your cleavage is like the mayor of New York City saying, "Hide the Empire State Building."

Sapphire: It's a bit of work every day. I had to go get new clothes like turtle-necks and shirts. It's kind of hard to hide them completely. I just have to wear bigger shirts, I guess.

V-Mag: Did they invent that stupid no-cleavage rule just for you?

Sapphire: No, apparently it had been there, but on my first day I was showing just a little bit of cleavage and I was told I'd have to pull up the neckline of my shirt a bit.

V-Mag: Did a man or a woman tell this to you?

Sapphire: A woman. She doesn't have any cleavage so that could have something to do with it.





V-Mag: She was jealous.

Sapphire: Maybe, but everyone was told "no cleavage."

V-Mag: How about short skirts?

Sapphire: The same. You have to be pretty professional and to them long skirts are more professional looking than short ones.

V-Mag: Well, Sapphire, we have different rules here and one is "no shirts after five minutes of interview." Especially since those straps on your dress are begging for relief.

Sapphire: Oh, really? Well, I better take it off. I don't want to break policy! *[Laughs and removes her top]*

V-Mag: Amazing! Your tits are absolutely huge. What size bra are you wearing these days?

Sapphire: Thirty-six HH. I order my bras from the United Kingdom.

V-Mag: How many bras do you usually buy at a time?

Sapphire: Usually just two. They're kind of pricey, close to \$100, but there's a lot of material, of course.

"My boobs are easy to play with!"



V-Mag: How long do they last before your tits destroy them?

Sapphire: I take very good care of my bras because they're so expensive. So they last a long time.

V-Mag: Two years, three years?

Sapphire: I tend to actually grow out of them before they fall apart.

V-Mag: I guess with a rack like yours, wearing front-loading bras is out of the question, right?

Sapphire: I never wear them. They just don't work for me.

V-Mag: Has a bra ever broken while you were wearing it?

Sapphire: One did a while ago, but I wasn't anywhere that I couldn't quickly go home and remedy it.

V-Mag: Do you have the biggest boobs of any woman you know?

Sapphire: Yes. I haven't met any other woman like me.

V-Mag: Guys really like tit-fucking you, don't they?

Sapphire: Yes, very much so, but they don't have to ask. I pretty much just do it. I think I'd be turned off if they asked. You're supposed to just be in the moment and do it.

V-Mag: So if a guy was sitting here with you right now, what should he do?

Sapphire: Be aggressive. Push me down on my back. I like men to be more forceful and take control. I don't want to be the teacher.

V-Mag: Are your tits the first thing guys go for?

Sapphire: Yeah. Some try to act like they're not, but I'm not stupid. I know it's the only thing they're thinking about.

V-Mag: Let's say we're dating you and things are going well. How long does it take for someone to get into your bra?

Sapphire: I'd like to say a while, but that's not usually the case. Not too long if I really like the guy.

V-Mag: Second date, third date?

Sapphire: It really depends on the guy. If I really like him, it might turn out to be a really good first date for him. *Really* good.

V-Mag: On the first date?

Sapphire: It's happened.

V-Mag: You said you'd like to say it takes a while for a guy to get into your bra. Why would you like to say that?

Sapphire: Isn't that what girls

are supposed to say? I'm not easy, but I just get so damn horny! If a guy says and does all the right things, I'm pretty much putty in his hands.

V-Mag: So you'd really like to have more self-control, but sometimes you don't. Do you become more aggressive then or do you just give in more because the guy is more aggressive?

Sapphire: Sometimes I'll get more aggressive if he's not as aggressive as I'd like. I'll drop little hints, and if he doesn't catch on, there's usually not many more dates.

V-Mag: What kind of little hints?

Sapphire: Oh, you know, maybe I'll touch him more or lean into him or rub up against him. Things like that.

V-Mag: You don't have a "no-cleavage" rule on dates, do you?

Sapphire: No. Not at all.

V-Mag: Let's say we're going on a date and I come to pick you up. What are you wearing?

Sapphire: Well, it kind of depends on where we're going, but usually a tight, low-cut top and a tight pair of jeans.

V-Mag: Let's say we're at the end of the date and it's gone really well. We're dropping you off and you invite us in. What happens then?

Sapphire: It depends on how attracted I am. We might sit down and talk a little bit and I'll kind of tease him, unless the kiss was really good on the front porch. Then things might go much quicker. I tend to play around a little bit.

V-Mag: You like to tease? You like to have foreplay?

Sapphire: A little bit, yeah.

V-Mag: Well, that's kind of fun, especially for you since you know that sex is going to happen anyway. But he doesn't know it yet, does he?

Sapphire: Exactly. See, I like them to be aggressive, but I still like to be in control. They don't always know that, though. Only I know where it's all leading to.

V-Mag: So you're sitting on the couch with a guy you like. What do you do?

Sapphire: We're just sitting together. I might have my legs across his lap.

V-Mag: Really? Are you wearing a skirt?

Sapphire: Perhaps.

V-Mag: Panties on?

Sapphire: Yeah, if I'm wearing a skirt.

V-Mag: So, what should he do next?

Continued on page 74



KYM

A new busty Brit bursts onto the scene.

England has given us many great V-Girls over the years. Denise Davies, Kerry Marie, Linsey Ward and many others have made us think England has some mystical tit-growing compound in the water supply. If so, newcomer Kym has certainly made a few trips to the well. "My boobs have been big since I was 13," she said. "They're still growing."



Kym calls herself a "good girl who can be had" by the right guy. "I like to be pampered and made the center of attention. If you can do that fairly consistently, I'll be yours," she said. "I believe in fair play, so treat me right and you'll get the best from me that a woman has to offer." And what does that mean to Kym? "It means treat me like a lady out on the town and I'll be the dirtiest little girl you ever bedded when we get back home. I have left guys temporarily paralyzed when I gave them a blow job. But they always wanted another one later."









Kym got even more specific about what a guy has to do to be treated to a paralyzing blow job. "It's not even about money and how much you spend on a date, although that sometimes helps. Some of the best times I've ever had with a guy were doing simple things like a walk in the park or a trip to the zoo," she said. "Just be yourself, treat me with respect, be polite, interesting and funny and if the attraction is there, I'll be sure to let you know it." Kym, V-Men the world over are strangling their peckers looking at your pictures. "Well, that's why I'm here, to spread joy all around the globe."





BARE FACTS

KYM

Birthday: July 19, 1987

Age: 19 **Height:** 5'8"

Weight: 130 lbs. **Bra:** 34E

Measurements: 38-27-38

Lives: Kent, England

Hobbies: Dancing, singing, shopping, socializing

Sexual fantasy: A threesome





Voluptuous
Kym
JUNE 2007





**VOLUPTUOUS
READERS'
TRUE LIFE
CONFESSIONS!**

SPICY SUMMER POONTANG

Dear *Voluptuous*,

If you've never fucked a Mexican girl with big, natural tits, then you just haven't lived!

I scored a lot of big-titted chicks before I was 19. I thought I was the titty king until I met Miranda in my junior year of college.

That summer I took a Political Science course for extra credit hours. What I predicted to be a boring term turned into a sexual scorcher with my voluptuous classmate.

Only 19, my Mexican sweetheart always wore low-cut blouses and too-small bras that made her melons ooze out for all to enjoy. She wore short skirts, presumably to let her pudgy pussy breathe in the Texas heat. She was a spicy little taco who craved male attention and got it.

Guys would stare at her tits, talking to them instead of her beautiful face. She had smooth brown skin and lips that just begged for dick. She was a voluptuous girl with meat in all the right places. I daydreamed of her pussy and just knew she had a fat one, the kind where you have to peel the outer lips back to get to the pink. I intended to find out.

My opportunity came when we were assigned in class to post a response to an article on an Internet bulletin board and email our classmates to discuss the issues. I quickly learned her handle, "Miranda 69."

I quickly shot her an email, mention-

RATED FILES

ing the assignment and making fun of our professor, but before I signed off, I asked if she wanted to see a movie. She replied, "Yes!" My dick swelled up at the thought of dating Miranda.

I picked her up that night. I forget what flick it was because the only thing I saw were fresh breasts falling out of a halter top and my tongue dancing on the softest set of lips.

I wanted to finger fuck her, but I exer-

Continued on page 65



SAM SPRINGS

V-Men, get ready to spill some cream.

"I like to try lots of different things in sex, like smearing food all over my body and having a lover lick it off," Sam confided. "It's best to use something sweet and sticky so it doesn't run right off. It's double the fun because I enjoy having a guy eat off my tits and bum, then it's sexy to take a shower together and clean up before some serious shagging."



This university student from London is making her third V-Mag appearance and said she's thrilled to be back. "It's great to be asked to pose again. I guess your readers like me." No, Sam, our readers *love* you. After her September '06 layout, W.R. from Oklahoma City, Oklahoma wrote, "Sam Springs is absolutely adorable with the kind of body true V-Men long for and a certain kind of sexy innocence that only adds to her allure. I can't get enough." Spoken like a true fan.





BARE FACTS

SAM SPRINGS

Birthday: September 5, 1985

Age: 21 **Height:** 5'5"

Weight: 126 lbs. **Bra:** 34D

Measurements: 38-26-36

Lives: London, England

Occupation: Student

Previous V-Mag Appearances: Sept. '06, June '05





Remember, guys, milk is an important part of a proper diet, and we can't think of a better way to get a daily dose than off a set of tits as fine as Sam's. Work your way through the milk and you'll find a perfect pair of melons, just begging for a load of your own heavy cream. "I really love it when a bloke blasts his spunk all over my tits," Sam said. "It's really a turn-on, and I know I've done all I could to satisfy him, and that satisfies me. The look he gets right before he cums as I wank him off all over my boobs, that makes it all worth it."







Cathy Patrick

**A look back
at a 1990's
V-Girl who
helped start
it all.**

Irish big-tit queen Cathy Patrick modeled for a relatively short time in the early 1990s, but is more than just a legend. She was a groundbreaking model who appeared in the very first issue of *SCORE*, way back in June 1992. Before the magazine went to press, the publishers conducted exhaustive research to learn what was missing from the big-boob marketplace and what the readers wanted but weren't getting. Cathy more than fulfilled those demands with her natural beauty, gorgeous curves and her now legendary tits. After modeling for only a few years she retired to a quiet life in her home country of Ireland, much to the dismay of tit lovers everywhere.







Cathy honored us a second time in the March '93 *SCORE*, going nipple-to-nipple with Lisa Kelly, and made a final *SCORE* appearance in the Nov. '97 issue. Her only *Voluptuous* layout was in the August '99 issue. Those pictorials and more can be seen online at Scoreland.com. Cathy sported a few different looks throughout her career: long blonde hair, shorter red hair and at least one photo shoot with black hair. But those beautiful boobs were unmistakable.



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X-RATED FILES

Continued from page 52

cised control. I knew that by pacing myself and not totally letting loose on her, Miranda would be drinking my dick juice by morning.

True to form, she whipped my meat out in the car before explaining that she had an "oral fixation." I had never met a girl who loved to give head, and I almost cried tears of joy.

She swirled her tongue on my cock and jacked me off. She hiked up her skirt, rubbed her clit and slid her fingers into her hot hole. I couldn't believe it! She wasn't wearing panties and had a plump pussy as I had suspected.

I was overwhelmed with emotion. I was two hours into a date with the hottest chick in class, her 36E tits spilling out onto my lap and her saliva dripping down onto my balls. The juice had to be let loose. I gave her fair warning, "Baby, I'm gonna come in your fucking mouth!"

Instead of pulling back she sucked even harder and moaned. I shot the hottest load of cum down her velvety throat, and she gulped it down.

We arrived at her apartment a few minutes later. Her roommates were in the living room watching T.V., but Miranda dragged me to her bedroom.

I finally set her boobs free and damn, they were precious. They hung perfectly with just the right balance and proportion. She wrapped her balloons around my swollen cock and started pumping like she was trying to resuscitate it after its recent explosion.

After more dick licking and titty fucking, she mounted me, pausing to wet her fingers so she could wax her clit while she rode my meat to orgasm.

After she came, I flipped her over, grabbed her ass and fucked her doggie-style. As I rammed her, I felt my second load ready to explode. My dick swelled inside her and she screamed, not giving a fuck about her roommates. As my strokes got longer and harder, Miranda pulled away. She stuck my cum-soaked cock in her mouth and greedily slopped up her pussy nectar. She raised her ass so I could finger fuck her from behind.

She jacked me off, lathering up my dick with saliva and pussy juices and using her other hand on her clit. I slid two fingers in her pussy and inserted another in her ass. I pulled out of her



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mouth and bombarded her massive mams with white goo as she squeezed them together to form a perfect valley of tit. We collapsed in a sweaty heap and fucked several more times that night.

We shared many other fantastic moments in fucking history but eventually parted when she transferred to another school. I have memories of the cum shots I gave to her giant globes, and several videotapes I have of Miranda in all her splendid glory. —Name and address withheld

ICE CREAM PARLOR PUSSY

I've always liked big-titted women and have fucked several in my time, but one really stands out in my memory and still makes my cock hard when I think about her.

I had been dating the girl with the biggest rack in school, but she was a year older than me and when she went to college, I was left lonely and horny so I took a job at the local ice cream shop to kill time and make a few bucks to put into souping up my car.

Karen was the manager and was constantly flirting with me. She was 25 and married so I didn't pay much attention to her teasing. She was friendly with everyone, and I didn't think I had a shot with her anyway.

She had long, blonde hair, blue eyes and a pretty face, but her most impressive attribute was her set of 42DD tits.

We wore uniforms, but she always had an extra button or two undone, showing plenty of cleavage and drawing lots of attention from every man who saw her, especially me.

Her husband was a total jerk who spent all his time and money with his buddies at a local bar. As Karen and I got to know each other, she would confide in me about her marriage problems, and I gave her a sympathetic ear but didn't say much.

One night she was especially frustrated and lonely. At closing time, she locked the door as she did every evening so we could clean the place up. But something was different this night.

She started telling me she thought her old man was fucking another woman on the side and she was heartbroken. She came to me and threw her arms around me and began to sob.

Her big tits were pressing into my chest, and my cock instinctively sprang to attention. She could feel it bulging in my pants and took a half-step back and



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gazed at me with a surprised look.

I was naturally embarrassed and stammered out an apology, but before I could even finish, she took my hand, looked me in the eye and said she was flattered to know that she could still have that effect on a man.

She literally dragged me into the store room in the rear of the shop and began unbuttoning her top. I didn't want to take advantage of her fragile emotional state, but she didn't give me time to protest. She opened her top completely and lifted her bra so both of her magnificent melons tumbled out of the bottom. She took both my hands and put them on her quivering tits and began to squeeze, reaching up and giving me a deep kiss.

My dick was straining hard against my pants now, but not for long. As we kissed and I played with her tits, her hands dropped to my belt and undid my pants. In one smooth motion, she grabbed my pants and underwear together and yanked them down around my ankles. My dick jumped out so hard it curved upward.

Karen pushed me onto a stack of boxes and bent down, taking my eight stiff inches into her mouth until her bottom lip was touching my balls. She held it there for several seconds, then started sucking my cock with total abandon. I felt weak in the knees and was glad for the boxes or I would have collapsed to the floor.

She slurped up and down my dong for several minutes, and I was in heaven. Then she took her mouth off my cock and let a long string of saliva drip from her mouth into her massive cleavage. She wrapped her big tits around my pecker and slid them up and down the shaft. It was tighter, hotter and wetter than any pussy I ever had.

I knew I wouldn't be able to hold back much longer and told her I was going to cum. She thrilled me when she again rammed my cock to the back of her throat just as I started to spurt my load. She swallowed every drop as my gag monster twitched in her mouth. Then she pulled off it, looked up at me and smacked her lips.

That was only the first of many great times I had with Karen. She divorced her dipshit husband, and I fucked her often that school year. That was years ago, and I have an education and a great career now, but I'll never forget the best job I ever had.—A.S., Miami, Florida



BOZENA

A V-Mag favorite is back and so hot even a dip in the pool can't cool her off.

Back by popular demand (when you guys can let go of your dicks long enough to write in), Bozena is bustier and better than ever. Imagine the fun you would have cavorting in and around the pool with this Czech babe and her fantastic tits. No worries about drowning with those huge floaties to grab onto. Amazingly, Bozena once told us she has the smallest tits of all the women in her family. We're scheming on how to crash her next family reunion, camera in one hand, cock in the other.





More than just a pretty face and perfect body, Bozena is very sexually driven. "I need to have sex of some sort every day," she said. "I can't even sleep until I cum a couple of times." Need proof? Check out Bozena devouring Kelly Kay's tits and pussy in *Bosom Buddies* #6, or sucking and fucking a stiff cock in *Voluptuous Xtra* #9, or giving her own twat a grand workout in *Titters in Toyland*. Bozena is a true jack-man's dream.





BARE FACTS

BOZENA

Birthday: September 28, 1973

Age: 33 **Height:** 5'8"

Weight: 162 lbs. **Bra:** 40F

Measurements: 46-30-39

Lives: Czech Republic

Previous *Voluptuous*

appearances: Nov. '06, Dec.

'05, May '05, Jan. '05 (boy-

girl), Holiday '04, Sept. '04

Videos: *Voluptuous Xtra* #9

(XXX-Rated boy-girl, avail-

able on page 99), *Bosom*

Buddies #6 (XXX-Rated girl-

girl) and *Titters in Toyland* (X-

Rated) both available online

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SAPPHIRE INTERVIEW

Continued from page 42

Sapphire: Rub my legs a little.

V-Mag: Are you able to tell by how a man touches you whether you want to go any further?

Sapphire: Oh, yeah. If he's clumsy or heavy handed, it's easy to tell. His chances of scoring drop pretty quickly.

V-Mag: So how far would the guy be from sex at this point?

Sapphire: It all depends on how smooth he is. If he's making me feel good, we could be very close.

V-Mag: Well, let's fast-forward a bit. You're naked. We're in bed. If a guy is playing with your boobs, how should he handle them?

Sapphire: Gently at first with soft kisses, then become a lot more aggressive with biting and tugging and grabbing.

V-Mag: Can you suck on your nipples?

Sapphire: Yes.

V-Mag: Some girls have really big boobs, but they're too heavy to suck on. They can't do it, but you can?

Sapphire: Sure. *[Raises her right nipple to her mouth and sucks it]* See?

V-Mag: What's the best reaction you've ever gotten from a guy who was seeing you naked for the first time?

Sapphire: Most of them try to hide the shock. They're like "Whoa!" Even though they know my boobs are large, when they actually see them, their eyes do that popping-out-of-their-heads cartoon look. It's funny.

V-Mag: Have you ever had a guy who was intimidated by your boobs and just didn't go for them at all?

Sapphire: Yeah. He was just intimidated by me. He was kind of shy and afraid to ask me out. It took him a while. I had to be more aggressive with him, but he

was a hottie so I did it for him.

V-Mag: Have you ever met a man who didn't like big boobs?

Sapphire: No. They don't usually come up and talk to me!

V-Mag: Do you think they exist?

Sapphire: There are guys that are more "butt guys," and that's not me, so yeah, they exist.

V-Mag: But you've never dated a guy who wasn't into your boobs?

Sapphire: Uh, no.

V-Mag: A lot of guys would say, "If I had her in my bedroom, I'd go right for her tits." Is that the right approach?

Sapphire: No. I still want the foreplay and some of the romantic stuff. If a guy is just right there all over me, it's like an overeager kid in a candy store, and that's a turnoff.

V-Mag: So sucking tits is not foreplay for you?

Sapphire: It depends on how you go about it. You can't just come on like a monster and just attack me. You still have to have that smooth thing working for you. You have to kind of ease into it.

V-Mag: What's the most sensitive part of your body?

Sapphire: My inner thighs.

V-Mag: What should a guy do down there? Lick? Touch?

Sapphire: Soft kisses and licks and stuff. That always tends to work pretty darn good. There and also right on my lower back. I don't even know why. It's different spots that feel good. They work for me.

V-Mag: So a guy should work his way around your body, down to your inner thighs and then stay there a while?

Sapphire: Yeah, stay at that outer area for a while. It's part of the foreplay. It's better to work your way around before you head right into my pussy.

V-Mag: So now we're right down there at your pussy. Some girls might say, "Just lick my clit." Some say, "Just lick my lips." Some say, "Lick me all over." What do you say?

Sapphire: Lick all around. Don't go straight for the clit because that just doesn't work. Take your time.

V-Mag: While a guy is going down on you, what's going on with your boobs?

Sapphire: A lot of times I'll play with them. I'll pinch my nipples or rub them. It's good if the guy will reach up and get a handful while he's eating me, too.

V-Mag: So your tits shouldn't be ignored while you're having sex?

Sapphire: No. They're too good to be



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ignored. Pay attention to them!

V-Mag: They're probably never ignored, are they?

Sapphire: No, not usually.

V-Mag: Have you ever had to say to a guy, "Hey, what about my tits? Don't they get some attention?"

Sapphire: I've had to kind of move their hand for them, but I've never had to actually say anything. Just give them helpful hints that it's okay to play with them. My tits don't bite!

V-Mag: Do you like that aspect of sex, the parts that involve your tits?

Sapphire: Yeah, it's a turn-on and it feels good.

V-Mag: Some girls say they like to tit fuck because it feels good and others say they like it because they like the way it looks. How do you feel about it?

Sapphire: The feel and the look is a whole package that really gets me riled up. I don't know what part it is. I just enjoy getting tit fucked.

V-Mag: Your tits are so big that when it comes to tit fucking, there aren't many guys with a big enough cock to deal with them, are there?

Sapphire: That's not a problem with the guys I date. They usually do a pretty good job of filling up the space!

V-Mag: But they can get lost in there, can't they?

Sapphire: Well, yeah.

V-Mag: Have you ever been with a guy whose cock was big enough so that it was able to go in one end of your cleavage and come out the other?

Sapphire: Yeah, not most guys, but there was one guy who was the exception to the rule.

V-Mag: How big was he?

Sapphire: Oh, gosh, I don't know. Quite large. Huge!

V-Mag: So when a guy is tit fucking you, what are you doing?

Sapphire: Well, I'll push my tits together and rub them back and forth on his cock and raise my head up to kiss the tip as it comes through.

V-Mag: That's got to be the ultimate V-Man's dream, Sapphire: tit fucking a girl like you and getting your mouth at the same time.

Sapphire: Yeah, they usually don't complain about that.

V-Mag: Are your eyes open or closed.

Sapphire: It just depends. Sometimes they're open, sometimes they're not.

V-Mag: So you get into the way it feels and the way it looks to have your tits fucked. Do guys have a hard time keep-

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ing control while they do that?

Sapphire: Some do.

V-Mag: So you've had a few accidents?

Sapphire: Oh, yeah. [Laughs]

V-Mag: At what point in the sexual process does the tit fucking happen?

Sapphire: It can happen anytime, really. A lot of times it will be in the middle.

V-Mag: Before fucking?

Sapphire: Not always. It can go back and forth from my pussy to my tits.

V-Mag: Okay, you're with the man of your dreams and it can go any way you want it to. How would it go?

Sapphire: It would start with some soft kisses and massaging and move to making out and getting a little more raw and rough. I like when a man undresses me really fast and aggressively, tugging at my clothes and pulling them off like he can't wait.

V-Mag: You're naked. What next?

Sapphire: Kind of push me down on the bed and explore my whole body with your hands. As far as intercourse, it's better to start slowly at first.

V-Mag: What position?

Sapphire: To start, probably just the regular missionary position with the guy on top. My favorite is doggie-style. I like to move around and try different positions. I don't plan it out.

V-Mag: Does it take a long time or fast?

Sapphire: A decent amount of time. I don't want it to take absolutely forever, but I like to get past the first position.

V-Mag: But now we're talking about rough sex, not lovey-dovey sex, right?

Sapphire: We're talking about raw, animal sex where you're just after each other.

V-Mag: Fucking you hard, grabbing your tits, slapping your ass?

Sapphire: Yeah, the whole thing.

V-Mag: Where does he cum?

Sapphire: Usually on my chest.

V-Mag: By invitation or by his desire to?

Sapphire: Both. Some ask if it's okay and others just do it.

V-Mag: Is it hard to make you cum?

Sapphire: Not too hard. The best way to make me cum is probably doggie-style. I just really like that.

V-Mag: Well, Sapphire, there are a million V-Men out there who will do anything you ask.

Sapphire: Really? Maybe I should take a few of them up on the offer!

V-Mag: Go ahead, and congratulations again on your award. You're definitely a worthy Plumper of the Year.

Sapphire: Thank you!



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2006 Voluptuous MODEL OF THE YEAR

The best of the best came right down to the wire

There was no runaway winner in any of the awards categories this year, but the Model of the Year contest was the closest of all. The winner literally was decided by the last few ballots counted. It was that tight a race. And no wonder, with prime candidates like Samantha Kay, Cherry Brady, Annie Swanson, Angela White, Kerry Marie, Bozena, Denise Davies, Nicole Peters and six more of our very best models to choose from. Voters complained that the decision was almost too hard to make.

Merilyn Sakova

Some readers say she's too slim for V-Mag, but they're obviously in the minority, judging by the voting. Merilyn's amazing naturals very nearly won the day.



2nd RUNNER-UP

Nicole Peters

Nicole is always a favorite, and it's been fun to watch her gradually evolve from a shy English girl who wouldn't show her bush into one of the sexiest models ever.



1st **RUNNER-UP**

Bea Flora

Bea first appeared in *Voluptuous* in 2005 and knocked our readers for a loop. "Those smoldering eyes are hypnotizing. Boobs, body, beauty, Bea is my dream girl!" said D.A. of Macon, Georgia.

And the winner is...

2006
Voluptuous
MODEL
OF THE YEAR
WINNER!





NADINE JANSEN

Working her way up year after year, Nadine now rules the V-Mag universe.

Our 2006 Model of the Year has earned your love the hard way, gaining popularity each year. In the 2004 awards, she was second runner-up behind Model of the Year Nicole Peters and first runner-up Kerry Marie. For 2005, Nadine took one step closer to the summit as first runner-up behind Nicole. But the 2006 accolades belong solely to the lovely Nadine.





BARE FACTS **NADINE JANSEN**

Birthday: December 3, 1980
Age: 26 **Height:** 5'3"
Weight: 142 lbs. **Bra:** 36F
Measurements: 44-32-40
Lives: Berlin, Germany
Previous V-Mag Appearances: Nov. '06, June '06,
Nov. '05, May '05, May '04,
April '04, May '03, Sept. '02
Fan Club: www.nadine-j.de;
www.danni.com





We knew Nadine was bound for greatness when she first appeared in the Sept. '02 issue. Find the word "voluptuous" in the dictionary and you'll see her picture! Well, you would if we had our way. She has perfectly shaped boobs, large areolae, a smooth, plush ass and a face gorgeous enough to make a fashion model jealous. "I vote for Nadine every year, and I always will," wrote loyal fan B.C. of Washington, D.C.



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V-MAIL

Continued from page 9

HE'S BONKERS FOR BOZENA

Dear *Voluptuous*,

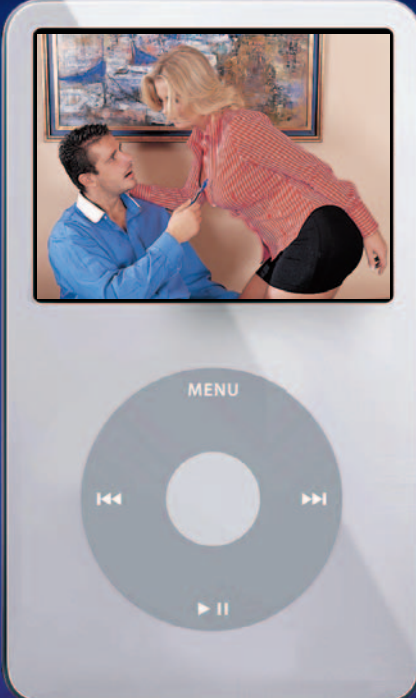
I like that you bring back favorites for more than just one appearance. I know I have a few I especially like, so when I see that they are in an issue, you're guaranteed to make a sale.

Bozena is far and away my favorite girl you have featured in the past few years. Nice and curvy but not too fat, with bodacious ta-tas, a pretty face and all the things that make her a V-Gal and make me nearly rub all of the skin off my dick.

I saw her some time back doing hardcore with a guy, and I almost lost my mind. Damn, she is hot. I'd love to see more of her in *Voluptuous* [in *Voluptuous Xtra* #9, available on page 99 of this issue or online at eBoobStore.com], especially sucking and fucking. She has lots of devoted fans, I'm sure, but none who are more committed than me.—J.D., Chicago, Illinois

Dear J.D.: We feel the same way about Bozena. We knew the moment we saw her that she was special and our readers would go ape-shit over her. And here's some good news: Get ready to rub off some more skin

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Bozena has everything a V-Girl needs. See more of her starting on page 69.



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**NEW!
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FROM R-RATED AND BEYOND
BustyAngelique.com has the
video action you want!

CLICK HERE NOW

because she's back starting on page 69 of this issue in a cock-hardening spread by the pool. Ready, aim, fire! By the way, you can also see Bozena going tit-to-tit with Eden in the DVD Knockin' Nipples (available in the Video Club on page 99) and plugging her pussy by herself in Titters in Toyland (available online at eBoobStore.com). There are also exclusive video clips of Bozena available online to members at Scoreland.com and XLGirls.com.

SUPPORTING HIS RIGHT TO LOOK AT TITS AND ASS

Dear *Voluptuous*,

I like pornography and I will look at it, and damn what anyone else thinks or whatever they might have to say about it. I have been looking at porn since I was 15 years old and at 45 I still do. Everybody has to have a hobby, and pornography is one of mine.

I have more than 30 years of looking at tits and ass, and I never get tired of it. The strip club is my second home. What does that make me? I don't know, and I don't care. All I know is that I'm not on drugs, I'm not in jail and everything I'm doing is legal under the laws of the United States of America.

I went to a convenience store to get some magazines and had a big laugh at the faggot who worked there calling me a pervert. I said, "You let another man get all up in your ass and you want to talk about somebody?" That's his right to let another man violate him, but it's my right to buy these magazines, plus I'm helping him keep his ass in a job.

It's my life and it's my dollars and I went through a lot to get them and I'll spend them however I please. That's what's wrong with the world. Too many people feel they have the right to tell other people what they should do, and that's bullshit I always pay no attention to.—B.B., Long Beach, California

SEND YOUR LETTERS

Send your comments and suggestions to:

V-Mail, 1629 N.W. 84 Avenue
Miami, Florida 33126

Email Address:
voluptuous@scoregroup.com

Website Address:
www.voluptuous.com



VALERIA

South America sends us a spicy Latin export.

Putting the wraps on this special awards issue is a newcomer all the way from Argentina. Spicy foods, music and women are South American staples, and Valeria loves to spice things up. "I like variety when it comes to sex. Surprise me, be bold, take charge," she said. "Don't be afraid to let me know what you want and how you want it. I like an assertive man."



BARE FACTS

VALERIA

Birthday: January 7, 1978

Age: 29 Height: 5'6"

Weight: 137 lbs. Bra: 42E

Measurements: 46-34-46

Lives: Argentina

Sexual fantasy: A threesome
with two other girls





So how does a guy get Valeria's attention...and body? "Be confident in yourself and show it," she said. "There's nothing sexier than a guy who knows he can rock my world. Looks aren't even all that important. If he is sure of himself when he talks and flirts with me I know he'll be confident and skilled in the bedroom." She added that good sexual skills include handling her tits properly. "It's kind of an evolution. Start out touching them lightly, kissing them and working them over with your hands, then you can suck them harder, bite my nipples and tug on them quite a bit harder. That always feels really good."









So foreplay is the key to success with Valeria?
"Absolutely! I love to feel a hard cock inside me, but building up to it makes it so much better. Sometimes a quickie is good if I'm really horny and just need to be pounded hard, but if there's time I like to play around a while," she said. "I do enjoy having my tits played with. I have a sensitive pussy and clit that I love to have licked and sucked. I always return the favor by slurping my lover's cock." Sounds like a hot and spicy time to us. "It's fun to drive a guy crazy with my tits, hands and mouth until I can't stand it any more and have to feel his big dick inside me."



Voluptuous VIDEO CLUB

OUR FEATURED DVDS

TIT-FUCK TRYOUTS

Five horny babes enter a contest to prove they're the best tit-fuckers on the planet. Kerra Dawson (left), Whitney Stevens (right), Brianna Bragg, Gianna Rossi and Alexis Silver coax out loads of hot cum with their tits, mouths and pussies. See the pictorial on pages 2 through 9 of this issue's Xtra section.

XXX-RATED, 160 MIN., DVD OR 120 MIN. VHS FOR \$39.95 PLUS S&H



Kerra Dawson



Whitney Stevens



Sapphire



Dusty Rose

BUSTY COCK WORSHIPPERS A super-stacked, all-natural, ultra-plump, mega-hardcore video starring 2006 Plumper of the Year Sapphire (above left, interview and pictorial on page 32) getting her enormous milkers pounded. Devyn Devine, Sabryna Stone and Dusty Rose (above, right) also get cock-slammed in big-girl XXX action! **XXX-RATED, 218 MIN. DVD OR 110 MIN. VHS for \$39.95 + S&H**



Trisha Banks



Lily Valentine

SLEEPING SLUTS

Trisha Banks (left), Trish Bailey, Lily Valentine (above), Kerra Dawson and Monique L'Amour play out their forbidden fantasies of being watched and waking up to strange cock. This is Trisha's only video! **XXX-RATED, 160 MIN. DVD OR 120 MIN. VHS FOR \$39.95 PLUS S&H**



Anna Song

CLIMAX WITH ANNA

2006 Newcomer of the Year Anna Song (pictorial on page 14) invites us into her world and encourages us to watch as she massages her award-winning tits and plays with her pussy. **X-RATED, 120 MIN., DVD OR VHS FOR \$24.95 + S&H**



Samantha Sanders

BUSTY FUCKS

Samantha Sanders and Panther lead a cast of horny V-Girls, including Miranda, Lilith and Tessa in a no-holes-barred, XXX slam-fest. **XXX-RATED, 134 min., DVD OR VHS FOR \$39.95 + S&H**



Annie Swanson

CHESTY PREGGOS

Red-hot mammas, stomachs round and boobs exploding. Lena, Denise Davies, & V-Mag mega-stars Kelly Kay & Annie Swanson (above) all have that glow that only a bun in the oven can provide. A preggos lovers paradise just for you. **X-RATED, DVD (173 MIN.) OR VHS (158 MIN.) \$39.95 + S&H**



Anastasia

CREAM MY TITS

Curvy and horny Monique L'Amour's XXX debut, plus Anastasia (above), Miranda, Sunshine and Samantha Sanders, all in hot-as-balls hardcore! **XXX-RATED, 163 MIN. DVD OR 110 MIN. VHS FOR ONLY \$39.95 + S&H**



Joana

BUSTY JACK GIRLS

A stacked lineup of V-Girls with loads of tit play and masturbation. What more could a boob lover want? Joana (above), Kelly Kay, Crisa, Florrie and Augustina get off. **X-RATED, 126 MIN. DVD OR 105 MIN. VHS FOR \$39.95 + S&H**

**SIX
XXX
SCENES**



Kitty Lee

XXX CHUBBY TWATS

Kitty Lee (above) goes for it all in her hardcore debut! Plus, Roxie, Curvy Claire, Devyn Devine, Ava and Sunshine get fucking hammered! Big bouncing tits and hot, wet slits! **XXX-RATED, 164 MIN. DVD OR VHS FOR \$39.95 + S&H**



Linsey

LINSEY'S WORLD

Six balls-churning, super-erotic fantasies scripted by LinseysWorld.com members for Linsey Dawn McKenzie. Linsey has never looked bustier and her fans directed every move. **X-RATED, 148 MINS. DVD OR VHS FOR \$24.95 + S&H**



Marilyn

MERILYN BUSTS OUT

Some can't believe Marilyn's 32G-cup tits. Seeing is believing, plus she happily plugs her pussy with fingers and toys. **X-RATED, DVD OR VHS (120 MIN.) \$24.94 + S&H**



Bozena

VOLUPTUOUS XTRA #9

V-Girls who fuck like porn stars! Bozena (above, pictorial on page 69), Joy Juggs, Hayden, Roxie, Mandi and Aspen. DVD Bonus: Ivy. **XXX-RATED, DVD (168 MIN.) OR VHS (138 MIN.) FOR \$39.95 + S&H**



Samantha & Sapphire

KNOCKIN' NIPPLES

Lezzie breast sex with Joana and Crisa, Devyn Devine and Kerra Dawson, Samantha and Sapphire (above) and more! **XXX-RATED, VHS (110 MIN.) OR DVD (149 MIN.) FOR \$39.95 + S&H**



Devin

DEVIN DOES SOUTH BEACH

Devin Taylor takes you on a trip to Miami. She models massive bras, bathes and oils her titanic tits, trains at the gym and masturbates. **X-RATED, DVD (154 MIN.) OR VHS (107 MIN.) \$24.95 + S&H**

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**AWARDS
ISSUE!**
Who are the
WINNERS?



100% REAL BIG TITS



Voluptuous Xtra

JUNE 2007
VOLUME 9, NUMBER 6

Video pick:
Tit-Fuck Tryouts
Kerra Dawson
and four more horny
honies in the fucking
contest of a lifetime.
XTRA2

XXX
PULLOUT



Chavon Taylor
is addicted to dick! XTRA10

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TIT-FUCK TRYOUTS

Who's the best cock
drainer of them all?

Five dick-hungry V-Girls are ready for some stiff competition to claim the title in *Tit-Fuck Tryouts*, the latest DVD fuckfest from the makers of *Voluptuous*. Each one tries to outnasty all the others by giving our stunt cock a thorough tit-fucking, sucking and pussy-pounding good time. Check out these photos, then order a copy for your collection on page 98.



Alexis



Brianna



Gianna



Kerra



Whitney



Brianna

TIT-FUCK **TRYOUTS**

"These tits are the winners," Brianna Bragg declares seconds after having them coated with a sticky cumshot. She may be right. After a raunchy romp with her mouth and pussy, her boobs bring the cock to climax far faster than the other girls.



Alexis

TIT-FUCK TRYOUTS

Alexis Silver is a tit-fuck queen like the rest, but it's her dicksucking that's second to none. She takes the stunt cock well past her tonsils until her lips are touching his balls.





Gianna

TIT-FUCK TRYOUTS

Gianna Rossi loves a dick between her tits and in her mouth and cunt. She was on our guy like a true champ. After a tit-fucking in which you can hear her jugs slurping on his rod, she treats him to an enthusiastic blow job, takes his cock in her pussy from every angle and begs him to jizz on her rack.





Whitney

TIT-FUCK TRYOUTS

Whitney Stevens doesn't sport the biggest rack in this contest, but if enthusiasm and technique count (and they do!), she is sure to be in the running. She gives a dick-hardening mammary massage as a prelude for the cock-sucking and fucking to come, then takes a load of cum on her tits and rubs it in.





Kerra

TIT-FUCK TRYOUTS

"You're a good stunt cock," Kerra Dawson tells the judge as he slams his meat into her cleavage. Her full lips pull on his hard-on and he bangs her in every position before she goes for the gold with a tit-fuck that coaxes a load of man-made mayo onto her tits.

ORDER
TIT-FUCK
TRYOUTS
on page 98

Voluptuous
Kerra
JUNE 2007





CHAVON TAYLOR, COCK ADDICT

"I like to fuck anywhere, anytime, any way I can. Just slam it in me!"



Now that's the kind of attitude we like, but Chavon does more than just talk. She backs it up with the kind of action bound to make her a legend. Just look at how this 19-year-old gazes sexily into the camera while taking a hard dick down her gullet, or gets that "miles away" look when her pussy lips are gripping a hard cock. "I just love to fuck. I need it not just every day, but several times a day if I can," she said. "I'd never leave the house if I had a stiff dick there to play with." Chavon, you're making dicks stiff all around the globe with these pics!





BARE FACTS

CHAVON TAYLOR

Birthday: November 5, 1987

Age: 19 Height: 5'1"

Weight: 124 lbs.

Bra Size: 34E

Measurements: 40-28-38

Lives: Los Angeles

Previous *Voluptuous*

Appearance: March '07

Occupation: Receptionist,
cosmetology student







Chavon said the best thing a dude can do to earn her admiration, and access to her tits, mouth and pussy, is to be confident. "You want to fuck me? You have to qualify first, but it's not that hard," she said. "Just be interesting and funny and into me." And have a big cock? "Not always. A medium-sized cock will do the job if you know how to use it. I've been with guys who had big dicks but didn't know shit about touching me right or how to eat my pussy. But a guy with a little cock who knows what he's doing can satisfy me every time!"



Voluptuous Xtra

JUNE 2007
VOLUME 9, NUMBER 6

XXX
PULLOUT

Chavon

stretches her pussy lips
around a big cock!

XTRA 10



Brianna

squares off against four other
hotties in ***Tit-Fuck Tryouts.***

XTRA 2